



Dart Aerospace Ltd.
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D3537-1**Job Sheet 183363**

Part No: D3537-1

Job Qty: 10 ea

DAS

Part Name: Wearpad

21

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 added automated welding DD verf:JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		SL 8/29/17
105	Waterjet	10 pcs	9/28/18	9/28/18	0.00	0.43	Waterjet1		SL 8/29/17
125	QC	10 pcs	9/28/18	9/28/18	0.00	0.00	QC8		SEP 20 2018 68
140	Brake NC	10 pcs	9/28/18	9/28/18	0.03	0.13	Brake NC 1		9-89
150	QC	10 pcs	9/28/18	9/28/18	0.00	0.00	QC5		
160	Autoweld 1	10 pcs	9/28/18	9/28/18	0.00	0.74	Automated welding		DAS 38
170	QC	10 pcs	9/28/18	9/28/18	0.00	0.00	QC10		DAS 38
180	QC	10 pcs	9/28/18	9/28/18	0.00	0.00	QC5		9-89 38
210	Packaging	10 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1 FP001		REB 18-11-2016
220	QC21-SA	10 Ea	9/28/18	9/28/18	0.00	0.00	QC21		DAS 21 9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.0600 sf (.106 ea)	90-Start up Operation	3080 576

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	289	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches $\pm$ 0.010	4.260 4.240	4,255	
2	Wearpad	3.500inches $\pm$ 0.010	3.510 3.490	3,501	
3	Wearpad	1.970inches $\pm$ 0.030	2.000 1.940	1,97	
4	Wearpad	3.630inches $\pm$ 0.030	3.660 3.600	3,623	
5	Wearpad	2.420inches $\pm$ 0.010	2.430 2.410	2,419	
6	Wearpad	0.220inches $\pm$ 0.010	0.230 0.210	0,222	
7	Wearpad	0.375inches $\pm$ 0.010	0.385 0.365	0,379	
8	Wearpad	0.063inches $\pm$ 0.010	0.073 0.053	0,057	

Plex 9/17/18 10:16 AM Dart.Gagnon.Michelle

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Container No: S112157
 Part: D3537-1
 Job No: 183363
 Serial No/Batch: S112157
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STCs

Date: 09/20/18